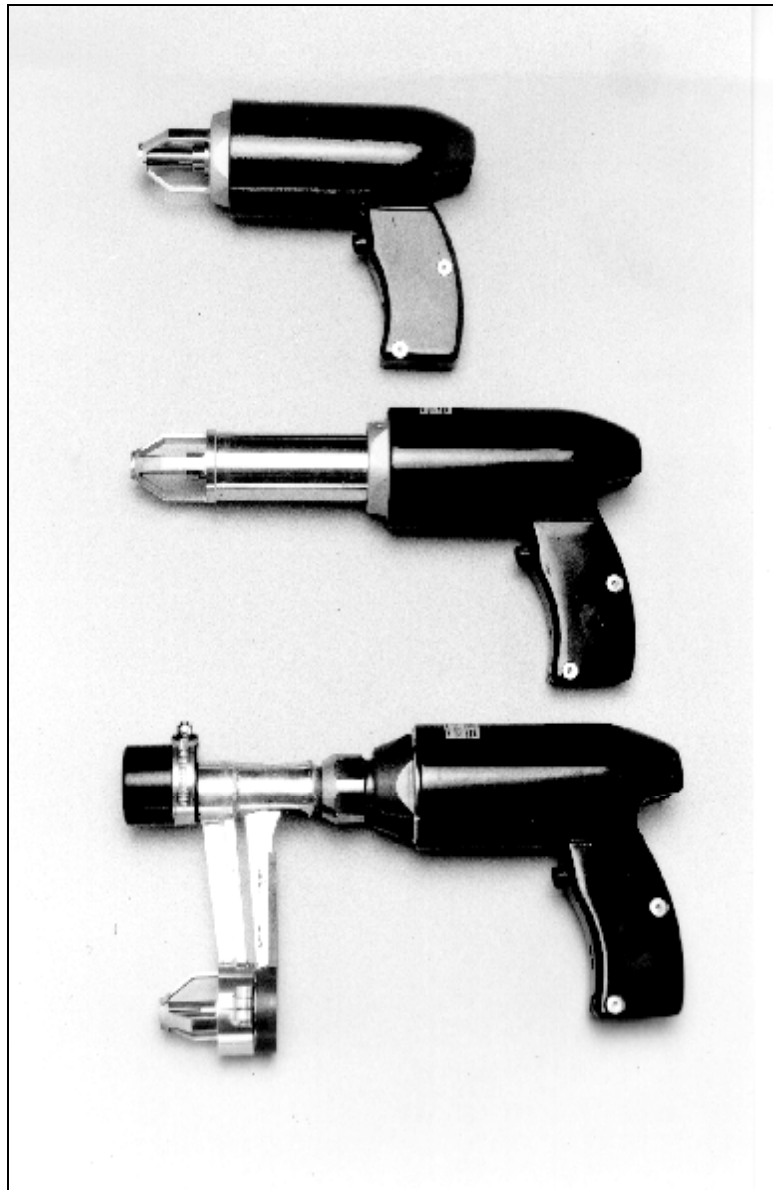


# BRAZING GUNS



## **Brazing gun, standard**

The standard brazing gun consists of an electromagnet mounted inside a cylindrical casing made of aluminium. The front section of the moving part of the magnet is joined to a holder for the brazing pin. The ferrule holder is mounted in the front part of the gun and is concentric with the pin holder. The pin holder is normally held in the forward position by a spring, which also acts as a coil. To close the circuit there are a set of contacts in the handle which are operated by a trigger button. The gun is prepared for brazing by loading it with a pin and ferrule and adjusting it to suit the bond to be brazed.

*We reserve the right to make technical changes*

#	Gun	For machine	Remarks
273 199 0030	standard	VFLC, VFRG	
273 199 0270	extended	VFLC, VFRG	
273 199 0110	angled	VFLC, VFRG	
273 199 0570	Standard Electronic	VFMA 250 BB3/WFBG-01 PFBG-01 BB2/PFBG-02	
273 199 0640	Extended Electronic	VFMA 250 BB3/WFBG-01 PFBG-01 BB2/PFBG-02	
273 199 0670	Angled Electronic	VFMA 250 BB3/WFBG-01 PFBG-01 BB2/PFBG-02	
273 199 0240	standard		with welding coupling, Ø 13 mm
273 199 0290	extended		with welding coupling, Ø 13 mm
273 199 0410		VFKA-250	

#	Ferrule holder	For gun	Remarks
270 074 8150	standard	273 199 0030	
273 100 0560	M8	273 199 0570	
273 100 1240	M10	273 199 0240	
	M12	273 199 0410	
270 088 7580	extended, standard	273 199 0270 273 199 0640 273 199 0290	
273 100 1900	extended M8	273 199 0270 273 199 0640 273 199 0290	
273 100 2540	standard	273 199 0110 273 199 0670	
273 100 3410	M8	273 199 0110 273 199 0670	

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#	Pin holder	For brazing gun
270 071 5600	Standard for 8mm and 9.5mm pins	273 199 0030 273 199 0270 273 199 0110 273 199 0240 273 199 0290 273 199 0410
273 100 0550	M8 threaded pins	273 199 0030 273 199 0270 273 199 0110 273 199 0240 273 199 0290 273 199 0410
273 100 3870	M10 threaded pins	273 199 0030 273 199 0240
273 100 1230	M12 threaded pins	273 199 0030 273 199 0240 273 199 0410

#	Pin holder	For brazing gun
273 190 1490	Standard for 8mm and 9.5mm pins	273 199 0570 273 199 0640 273 199 0670
273 190 1400	M8 threaded pins	273 199 0570 273 199 0640 273 199 0670
273 190 1410	M10 threaded pins	273 199 0570
273 190 1420	M12 threaded pins	273 199 0570

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#	Gun cable	For brazing gun	Remarks
270 071 5820	Standard length = 2,7m	273 199 0030 273 199 0270 273 199 0110	
273 190 1520	Standard length = 2,7m	273 199 0570 273 199 0640 273 199 0670	
270 088 7130	Cable length = 4,5m	273 199 0030 273 199 0270 273 199 0110	
273 190 0840	Standard length = 2,2m	273 199 0240 273 199 0290	
270 088 7340	Extension cable length=4m	273 199 0030 273 199 0270 273 199 0110	
273 190 1530	Extension cable length=4m	273 199 0570 273 199 0640 273 199 0670	For earth device to BB1,PFBG-01, BB2/PFBG-02, VFMA, BB3/WFBG-01
278 190 3520	Extension cable length=2,5m	273 190 0410	
278 190 3530	Extension cable length=2,5m		For VFKA250 earth device
273 190 1460	Extension cable length=2,5m	273 199 0570 273 199 0640 273 199 0670	For earth device to BB1,PFBG-01, BB2/PFBG-02, VFMA, BB3/WFBG-01

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